

# Model Answer

## RAC

5th sem

Mechanical Engineering [3x2=6]

1(a) Refrigeration :- The process of maintaining the temp<sup>r</sup> of a system below its ambient one.

(b) 
$$\text{COP} = \frac{\text{Refrigerating}}{\text{work done}}$$

(c) Process involve in Bell-Coleman cycle :-

(a) Isentropic compression

(b) constant pressure cooling

(c) Isentropic Expansion

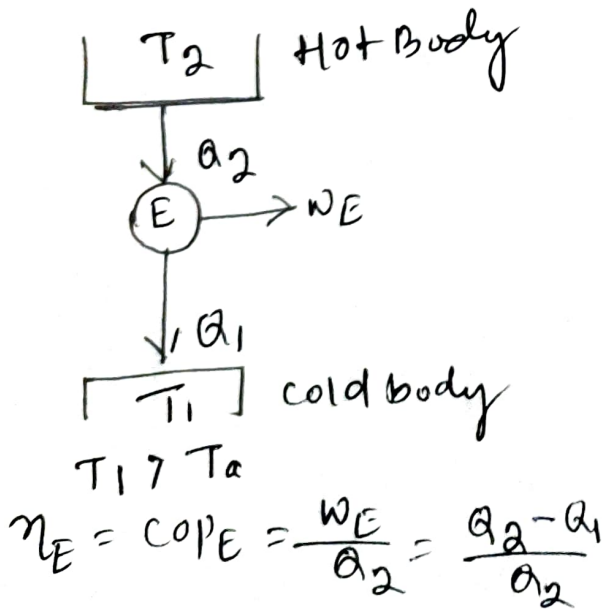
(d) constant pressure ~~to~~ Heat addition

(d) 
$$1 \text{ TR} = 1000 \times 335 \text{ kJ in } 24 \text{ hrs.}$$

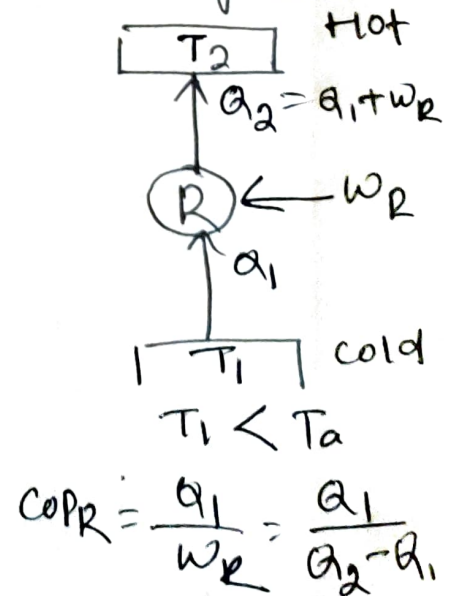
$$= \frac{1000 \times 335}{24 \times 60} = 232.6 \text{ kJ/min}$$

N.B. In actual practice 1 TR = 210 kJ/min or 3.5 kw

2(a) Heat Engine



Refrigerator



2(b) Advantages of VCRS over ARS :-

- smaller size for a given capacity,
- Less running cost
- Can be employed over a large range of Temp.
- COP is quite high.

2(c) OARS :-

- The air is directly led to the space to be cooled;
- The air is allowed to circulate through the coolers and then returned to the compressor to start another cycle.
- Volume of air handled by compressor and expander is large.
- It leads to the formation of frost at the end of expn process.

CARS :-

- The air is passed through the pipes and component parts of the system at all times,
- The air is used for absorbing heat from the other fluid (brine) and is cooled brine is circulated into the space to be cooled.
- The air in this system does not come in contact directly with the space to be cooled.

[7x1=7]

3(a)  $Q = 200 \text{ TR}$ ,  $T_1 = -6^\circ\text{C} = 267\text{K}$   $T_2 = 25^\circ\text{C} = 298\text{K}$

$t_w = 25^\circ\text{C}$   $h_{f(\text{ice})} = 335 \text{ kJ/kg}$

Man of ice produced per day

Heat extraction capacity of Refrigerator =  $200 \times 210 = 42000 \text{ kJ/min}$

Heat removed from 1kg of water at  $25^\circ\text{C}$  to form ice at  $0^\circ\text{C}$

$= m \times \text{sp. heat} \times \text{Rise in Temp} + h_{f(\text{ice})}$   
 $= 1 \times 4.187 (25-0) + 335 = 439.7 \text{ kJ/kg}$

Man of ice produced per minute =  $\frac{42000}{439.7} = 95.52 \text{ kg/min}$

Man of ice produced per day =  $95.52 \times 60 \times 24 = 137550 \text{ kg} = 137.55 \text{ tonnes}$

power required to drive the unit

$$\text{COP} = \frac{T_1}{T_2 - T_1} = \frac{267}{298 - 267} = 8.6$$

$$\text{COP} = \frac{\text{Heat extraction capacity}}{\text{work done per minute}}$$

$$\Rightarrow 8.6 = \frac{42000}{\text{WD/min}} \Rightarrow \text{WD/min} = \frac{42000}{8.6}$$

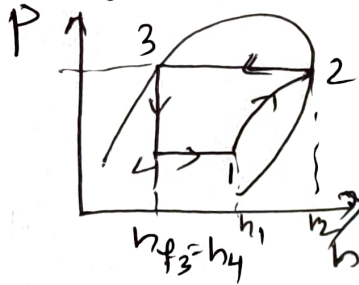
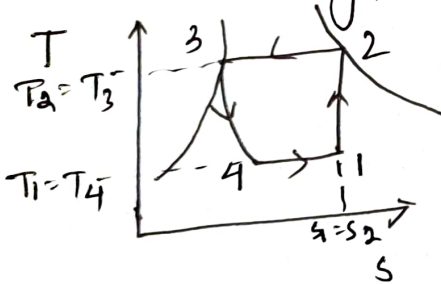
$$\therefore P = \frac{4884}{60} = \underline{\underline{81.4 \text{ kW}}} \quad (\text{W}) = 4884 \text{ kJ/min}$$

(b) Ans.:

Data given:-

$$P_1 = P_4 = 2 \text{ bar}, \quad x_1 = 0.85 \quad x_4 = 0.19, \quad W = 150 \text{ kJ/kg}$$

$$m_a = 4.5 \text{ kg/min}, \quad h_{fg} = 1325 \text{ kJ/kg}, \quad V_g = 0.58 \text{ m}^3/\text{kg}$$



$$\begin{aligned} h_4 &= x_4 \times h_{fg} = 0.19 \times 1325 = 251.75 \text{ kJ/kg} \\ h_1 &= x_1 \times h_{fg} = 0.85 \times 1325 = 1126.25 \text{ kJ/kg} \\ R_E &= h_1 - h_4 = 1126.25 - 251.75 = 874.5 \text{ kJ/kg} \\ W &= 150 \text{ kJ/kg} \\ \text{COP} &= \frac{R_E}{W} = \frac{874.5}{150} = \underline{\underline{5.83}} \quad (\text{W}) \end{aligned}$$

(ii) Volume of vapour entering in compressor per minute

$$= (\text{Mass of refrigerant per minute}) \times \text{Specific Volume}$$

$$= m_0 \times V_g = 4.5 \times 0.58$$

$$= \underline{\underline{2.61 \text{ m}^3/\text{min}}} \quad (\text{W})$$